WARNINGS AND INSTRUCTION MANUAL

PLEASE READ THESE INSTRUCTIONS

Index:

Page 2.....WARNINGS
Page 9.....LOADING AND UNLOADING YOUR RIFLE
Page 15..... DISASSEMBLING | RE-ASSEMBLING YOUR RIFLE
Page 18.....FRONT & REAR SIGHT ADJUSTUNG
Page 20.....CLEANING INSTRUCTIONS
Page 22.....EXPLODE VIEW AND PART LIST
Page 28.....MANUFACTURER'S WARNING
Page 30.....WARRANTY

FOR YOUR SAFETY AND THE SAFETY OF OTHERS, this owner's manual contains important warnings, instructions and safety procedures which must be understood BEFORE using this firearm. Read the **ENTIRE MANUAL** and if you do not understand any part of it or the operation of your rifle, stop and seek professional firearms instruction. You can get a copy of this manual from LUVO Prague Ltd. upon request.
Record the serial number of your firearm (located on the receiver on the right hand side):
#_____

and a description of it:

_____

Make a copy of this manual, proof of purchase/sales record for safekeeping in a secure safe or fireproof container. Such proof is necessary if the firearm is damaged, stolen or sent in for warranty repair.

W A R N I N G

YOU RISK PERSONAL INJURY OR DEATH BY HANDLING THIS FIREARM

Before handling any firearm, make sure you know the safety procedures and most importantly, keep the firearm pointed in a safe direction.

Before handling this firearm, read, understand and follow the instructions in this manual. Always keep this manual with the firearm. If you lend, give or sell this firearm, be sure the manual goes with it. If there is anything you do not understand, seek advice from someone qualified in safe handling of firearms. You must ALWAYS obey the following warnings, instructions and safety procedures:

1. Always keep the muzzle pointed in a safe direction.
2. Firearms should be unloaded and secured when not actually in use.
3. Don't rely on your firearm's safety.
4. Be sure of your target and what's beyond it.
5. Use only proper ammunition matching the precise caliber of your specific rifle.
6. If your rifle fails to fire when the trigger is pulled, handle with care.
7. Always wear ear and eye protection when shooting.
8. Be sure the barrel is clear of obstructions before shooting.
9. Don't alter or modify your firearm and have it serviced regularly.
10. Learn the mechanical and handling characteristics of your rifle.
11. Shoot sober!

Type of Ammunition To Be Used

It is suggested that high quality commercially manufactured ammunition be used in this firearm. Avoid military surplus or old ammunition as it may not fire with sufficient force to expel the projectile from the barrel (recommendation: not older than 5 years). **The use of reloaded, high pressure or hand-loaded ammunition can be dangerous and will void the warranty. Also don't use non-CIP-proved ammunition**

LUVO Prague Ltd. recommends ammunition from Sellier & Bellot

All weapons produced by **LUVO Prague Ltd**. are CIP proved according CIP "N" (normal) rules.

LEAD WARNING: The actual firearm does not contain any lead; however, it does fire ammunition which contains lead or lead compounds known to cause cancer, birth defects, reproductive toxicity, and other serious physical injury. Those who discharge a firearm, stand near someone who discharges a firearm or clean firearms are hereby warned of the dangers presented by lead and lead compounds and should take protective health measures. Avoid exposure to lead while handling and wash your hands after contact. Proper air ventilation is absolutely necessary when shooting indoors.

N O T I C E

SEMI-AUTOMATIC RIFLES ARE CLASSIFIED AS FIREARMS OR DANGEROUS WEAPONS and are produced by **LUVO Prague Ltd**. with the specific understanding that we are not responsible in any manner whatsoever for their safe handling or resale under local laws and regulations.
LUVO Prague Ltd. shall not be responsible in any manner what so ever for malfunctioning of the firearm, for physical injury or for property damage resulting in whole or in part from **(1)** intentional or negligent discharge, **(2)** improper or careless handling, **(3)** unauthorized modifications and/or alteration of the internal/safety mechanisms, **(4)** defective, improper, high pressure, hand-loaded, or reloaded ammunition, **(5)** corrosion and/or lack of proper maintenance **(6)** neglect, or **(7)** other influences beyond our direct and immediate control. This limitation applies regardless of whether liability is asserted on the basis of contract, negligence or strict liability (including any failure to warn). Under no circumstance shall **LUVO Prague Ltd**. be liable for incidental or consequential damages, such as loss of use of property, commercial loss and loss of earnings or profits.

FOLLOWING THESE SAFETY RULES CAN SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Get competent firearms instruction in safe handling before using this firearm. Please ask your dealer for names of qualified instructors near you. All guns are extremely dangerous if carelessly handled or used. Remember that the firearm user is the primary "safety" and that reliance on any mechanical safety device should never replace safe handling procedures.

This firearm **WILL FIRE** if a cartridge is in the chamber and the trigger is pulled while the safety is disengaged.

DO NOT LOAD THIS RIFLE UNTIL YOU UNDERSTAND HOW IT OPERATES. KEEP this rifle unloaded at all times except when you are ready to fire and are sure of your target.

ALWAYS carry this rifle in a case or original box ***unloaded.***

NEVER point this rifle at anything that is not your intended target even if the rifle is unloaded. When loading, unloading, cleaning or handling, always be sure the muzzle is pointed in a safe direction and always keep your finger off the trigger.

NEVER assume any gun is unloaded. Before handling, check to make sure the chamber is empty. See Unloading Instructions. Make sure you know that this or any firearm is fully unloaded before displaying or handling it. When handling any firearm, keep your fingers away from the trigger at all times until you intend to fire.

Get instructions from a competent firearms instructor before using this or any firearm. Learn from a professional how to handle, load, unload, operate, fire and care for your gun.

NEVER PLAY with your firearm. It is not a toy and can be a very dangerous weapon that can cause serious personal injury or death.

Always keep the gun pointed in a safe direction. Treat every gun as if it is loaded...all the time. **NEVER** point any firearm (loaded or unloaded) at any person or anything you do not intend to shoot. Always keep your gun unloaded until ready to use and make sure that it is unloaded before cleaning.
Keep your finger **OFF** the trigger until you are actually aiming at the target and ready to shoot. Learn to rest your finger outside of the trigger guard.

FOLLOWING THESE SAFETY RULES CAN SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Never rely on a gun's "safety" to protect you from unsafe gun handling. A safety is only a mechanical device, not a substitute for using common sense and following gun safety procedures.

Never leave a gun unattended or where it could fall.

Store guns and ammunition separately **beyond the reach of children.** Make sure that they are properly secured so untrained individuals and children will be denied access to your guns and ammunition.

Test your gun's operation and safeties only at a shooting range while the firearm is pointed in a safe direction.

Know your target and what is beyond. Ask yourself what your projectile will hit if it misses the target or passes through the intended target. Remember, a fired projectile can travel over a mile (including a ricochet) and is capable of going through walls. Never shoot at hard flat surfaces or water . . . bullets ricochet.

Guns and alcohol or drugs do not mix. Don't take any alcoholic beverages and/or drugs before or during shooting activities.
Never pull a gun toward you by the muzzle. Don't climb a tree, cross a ditch or fence with a loaded gun.

Always empty guns before entering a house, car, truck, boat, RV, camp or any building.

When receiving a gun, always open the action and check to make sure the chamber is unloaded.

NEVER accept anyone's word that a gun is "unloaded" or "empty." You should immediately open the action and check to make sure it is unloaded.

Be careful with **ALL** ammunition. Even "blank" cartridges are deadly at close range due to the muzzle blast. Make sure your ammunition is new and in good clean condition. Do **NOT** oil or grease ammunition as this may damage the cartridge primer. Do **NOT** tamper with or alter the standard factory ammunition.

Keep firearms unloaded when not actually in use. Load the gun only when on the range preparing to fire and unload it before leaving the range.

FOLLOWING THESE SAFETY RULES CAN SAVE YOUR LIFE OR THE LIFE OF SOMEONE ELSE

Never put your hand over the muzzle of a gun.

ALWAYS WEAR protective shooting glasses and hearing protection when using firearms.

Spectators should be at least 10 feet behind and away from the shooter while the shooter is loading, shooting and unloading. Spectators should wear eye and ear protection and avoid distracting those shooting their firearms.

Never drop your gun. If you do drop it, unload it and check it for proper function before using it again.

Do **NOT** alter or modify your gun. Don't try to change your gun's trigger pull, because it may affect sear engagement and thereby cause accidental firing.

Do **NOT** remove any internal safety or safety device on the firearm. Safety mechanisms are designed to help protect you from personal injury or death.

Properly maintain and keep your gun clean. Keep it in a dry place away from other metals and water. If your gun shows sign of corrosion or improper operation, have it serviced by a competent gunsmith.
Keep the muzzle pointed in a safe direction when loading and unloading your gun. Never point the muzzle at anyone.

If a gun fails to fire when the trigger is pulled, keep it pointed down range at the target for 60 seconds. Sometimes slow primer ignition will cause a "hang fire" and the cartridge will go off after a short pause. If it still fails to fire, keep the muzzle pointed in a safe direction and avoid exposure to the breech, as you attempt to unload your firearm.

Never let water, snow, mud or other material enter the barrel. Always be sure the barrel is free of any obstruction.

Use the correct ammunition for your firearm. (See Ammunition Warning).

Teach children: 1. NOT to touch guns, bullets, cartridges, shells, flares or any explosive device and **2**. That if they discover such a dangerous item or weapon, they must immediately report its location to their parents, school teacher or police.

Remember a firearm has the capability of taking your life or the life of someone else. Be careful with your firearm - an accident is almost always the result of not following basic safety rules.

USED FIREARMS - Firearms are sometimes altered to work incorrectly, or parts may be removed, lost or replaced with incorrect parts. If you got your LUVO firearm as a used gun, **BEFORE USING IT** you should take it to a good gunsmith who knows LUVO firearms, and have him examine it.

WRITE LUVO Prague Ltd. concerning any items or circumstances that you do not understand and which might relate to your safety and the operation of your firearm at: LUVO Prague Ltd., Rejskova 7, 120 00 Prague 2, Czech Republic,
Phone + Fax: 00420 222 56 22 38, e-mail: luvo@iol.cz

W A R N I N G (POTENTIAL OBSTRUCTIONS)

BEFORE LOADING or firing a rifle, examine the bore and the firing chamber to be certain they are clean and free of any obstruction. Even a heavy coat of oil, grease, snow or water may result in damage to the firearm and injury to the shooter and/or persons near the firearm. A misfire or unusual sound upon firing is a signal to cease firing and to examine the chamber and bore. If there is any obstruction, clear the obstruction and clean the bore and chamber before firing.
Any bore obstruction, even if it is only partly blocked, may cause the gun to blow up if it is fired, or may cause damage to the gun such as a bulged barrel. To avoid injury or death to the shooter or bystanders, check the barrels before shooting or if a shot does not sound normal.

W A R N I N G

Always keep the muzzle pointed in a safe direction! Never attempt to load or unload any firearm inside a vehicle, building or other confined space (except a properly constructed shooting range). Enclosed areas frequently offer no completely safe direction in which to point the firearm. If an accidental discharge occurs, there is great risk of death, personal injury or property damage. Before loading, always clean all, grease and oil from the bores and chambers, and check to be certain that no obstructions are in the barrel. Any foreign matter in the barrels could result in a bulged or burst barrel or other damage to the firearm and could cause serious injury to the shooter or to others.

W A R N I N G

If there is any reason to suspect that a projectile is obstructing the barrel, immediately unload the firearm (See Unloading Instructions) and check the chamber and the bore. A projectile or some other matter may be lodged some distance down the barrel where it can not easily be seen. Check the bore by using a cleaning rod to pass through the barrel. If a blockage is in the bore, **DO NOT ATTEMPT TO SHOOT IT OUT WITH ANOTHER CARTRIDGE, OR BLOW IT OUT WITH A BLANK CARTRIDGE OR A CARTRIDGE FROM WHICH THE BULLET HAS BEEN REMOVED. SUCH TECHNIQUE(S) CAN GENERATE EXCESSIVE PRESSURE, DAMAGE THE FIREARM AND CAUSE SERIOUS PERSONAL INJURY**. If the blockage can be removed with a cleaning rod, clean any unburned powder grains from the bore, chambers and mechanism before resuming shooting. If the blockage can not be dislodged by tapping it with a cleaning rod, take the firearm to a gunsmith.

W A R N I N G (EYE AND EAR PROTECTION)

When shooting, full eye and ear protection is mandatory at all times. Shooters and spectators must wear shooting glasses and hearing protection to prevent eye injury and hearing loss. Vision and hearing impairment can occur with only one moment of non-protection.

W A R N I N G (Mechanical Malfunctions)

STOP SHOOTING IMMEDIATELY AND UNLOAD YOUR FIREARM if your firearm develops: a mechanical malfunction; binding or stoppage; spitting powder/gas; a punctured cartridge primer; a bulged or ruptured cartridge case; or a sound on firing does not sound quite right. Do **NOT** try one more shot but unload your firearm and take it and the ammunition to a qualified gunsmith or send the firearm back to LUVO Prague Ltd. for examination. Do not assume that the rifle is empty merely because you checked the chamber. You must also check the bore for any obstruction inside the barrel.

LOADING AND UNLOADING YOUR RIFLE

W A R N I N G !

Make sure the rifle is pointed in a safe direction. **NEVER** allow your fingers or other objects to contact the trigger while loading, unloading or disassembling.

W A R N I N G !

Do not load the rifle until you are ready to fire.

Load & shoot your rifle



Put number of cartridges into Magazine you want to shoot.



Put Magazine in lower receiver.



Pull charging handle backwards to end and let carrier slip forwards.



Safe your rifle



Point with your rifle at the target you want to shoot.



Change Selector from ○ ("**safe**") to ● ("**fire**")



Put your finger on the Trigger & pull the Trigger
Point at any time with your rifle at your target.

Note:
Everytime after finishing shooting **SAFE** your rifle!

Unload your rifle

Note:

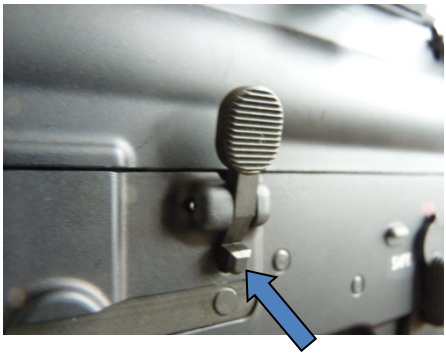
Check if Selector is at Position ○ "Safe"



Push the Magazine release Button to put out the Magazine

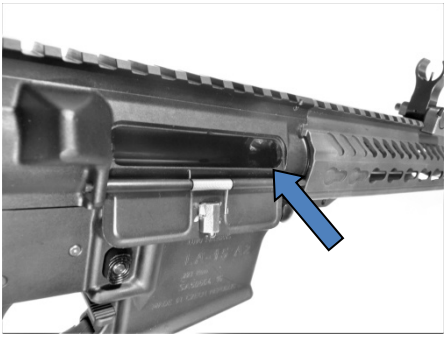


Pull charging handle backwards to end
(Any cartridge in the rifle will come out)

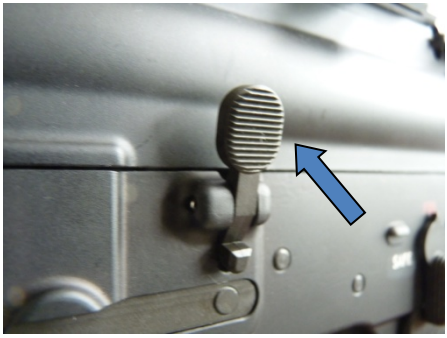




Push the bolt catch at the lower side to hold the carrier in "open" position



Look into the upper receiver inside if no cartridge is in the barrel



Push the bolt catch to move the carrier forwards



Change Selector to ● "**Fire**"



Point at a safe and clear direction and pull the trigger

Disassembling & cleaning your rifle

First steps: unload your rifle (see steps above)



Push in Takedown as far as it will go

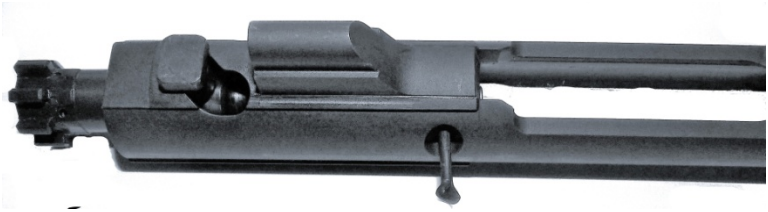




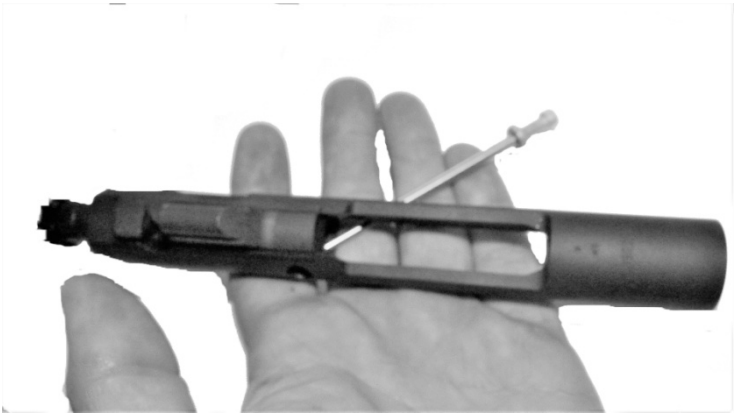
Push in Pivot Pin and separate Upper and Lower Receivers



Pull back Charging Handle with Bolt Carrier and remove both parts from Upper Receiver



Remove Firing Pin Retaining Pin from Carrier



Drop Firing Pin out of rear of Bolt Carrier



Push Bolt in to locked position and keep it in this position

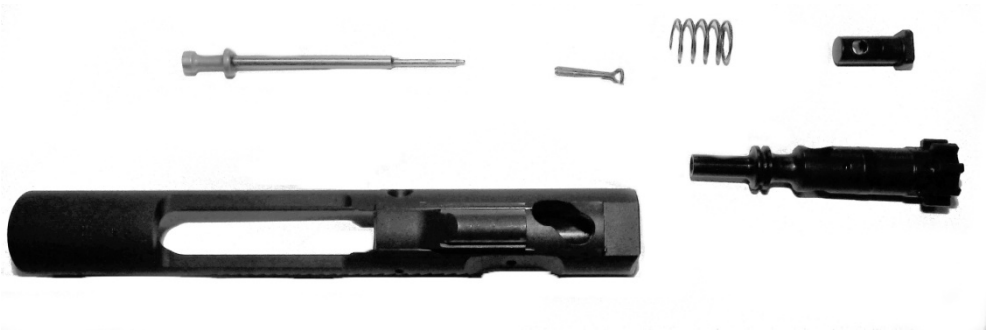




Remove Cam Pin by rotating ¼ turn and lifting out



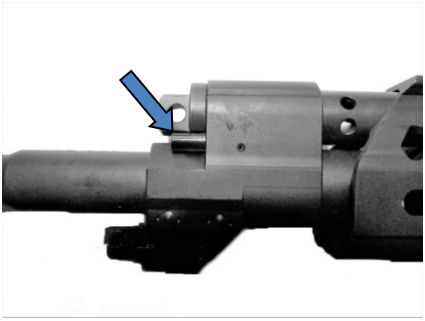
Remove Bolt and bolt spring from Bolt Carrier by pulling straight out



De-assembled bolt/carrier

De-assembling piston system

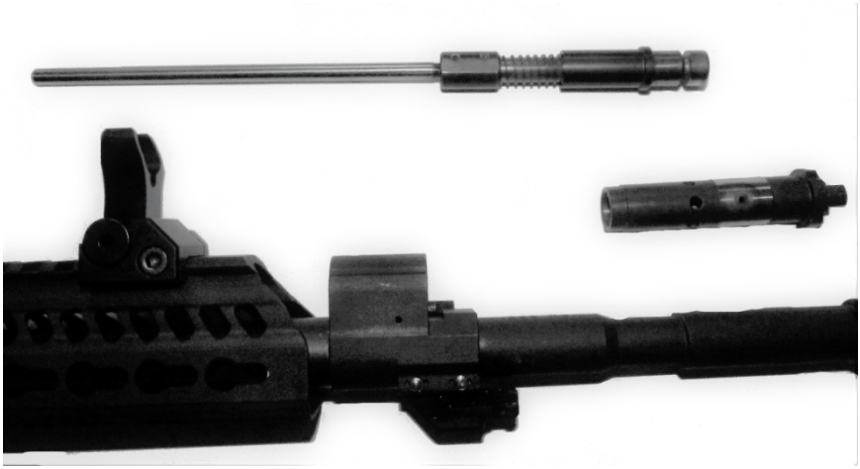
Push regulator pin downwards, turn regulator in 180° (both directions possible) and pull it out.











De-assembled piston system

Re-assembling your rifle

Use same procedure as disassembling in opposite direction.

Front & Rear Sight Adjustment

FRONT SIGHT: To adjust elevation, depress detent and rotate post. To raise strike of bullet, rotate post in the direction of arrow marked UP. Reverse the direction of rotation to lower strike of Bullet. Each graduation (notch) moves the point of impact of Bullet as indicated.

IMPACT	DISTANCE
0.9 cm (3/8 in.)	25 meters
3.5 cm (1 3/8 in.)	100 meters
7.0 cm (2 3/4 in.)	200 meters

REAR SIGHT ADJUSTMENTS... FOR WINDAGE KNOB (per click)

IMPACT	DISTANCE
0.3 cm (1/8 in.)	25 meters
1.25 cm (1/2 in.)	100 meters
2.50 cm (1 in.)	200 meters
3.8 cm (1 1/2 in.)	300 meters
5.0 cm (2 in.)	400 meters
6.3 cm (21/2 in.)	500 meters
7.6 cm (3 in.)	600 meters
8.8 cm (3 1/2 in.)	700 meters
10.0 cm (4 in.)	800 meters

CLEANING INSTRUCTIONS

LUVO Prague Ltd. recommends to clean the piston tube and piston regulator after every **300 rounds** to guarantee function without problems. At latest after **600 rounds**.

Barrel:

Clean the barrel with the cooper brush +/- 10x, then change brush and clean 1 or 2 times with the textile brush or piece of textile. Check the barrel by holding into air or light source. Barrel must be clean, otherwise use the cooper brush again.

Change to plastic brush and put a little bit of oil on it and push it 1x through the barrel for conservation the inside of barrel with a thiny oil-film.

Upper receiver:

Clean the inside of the upper receiver with a piece of textile and the inside of barrel extension.

Lower receiver:

Clean the magazine slot and if necessary, trigger mechanism with a piece of textile.

Carrier:

Clean the inside of the carrier with a piece of textile

Bolt:

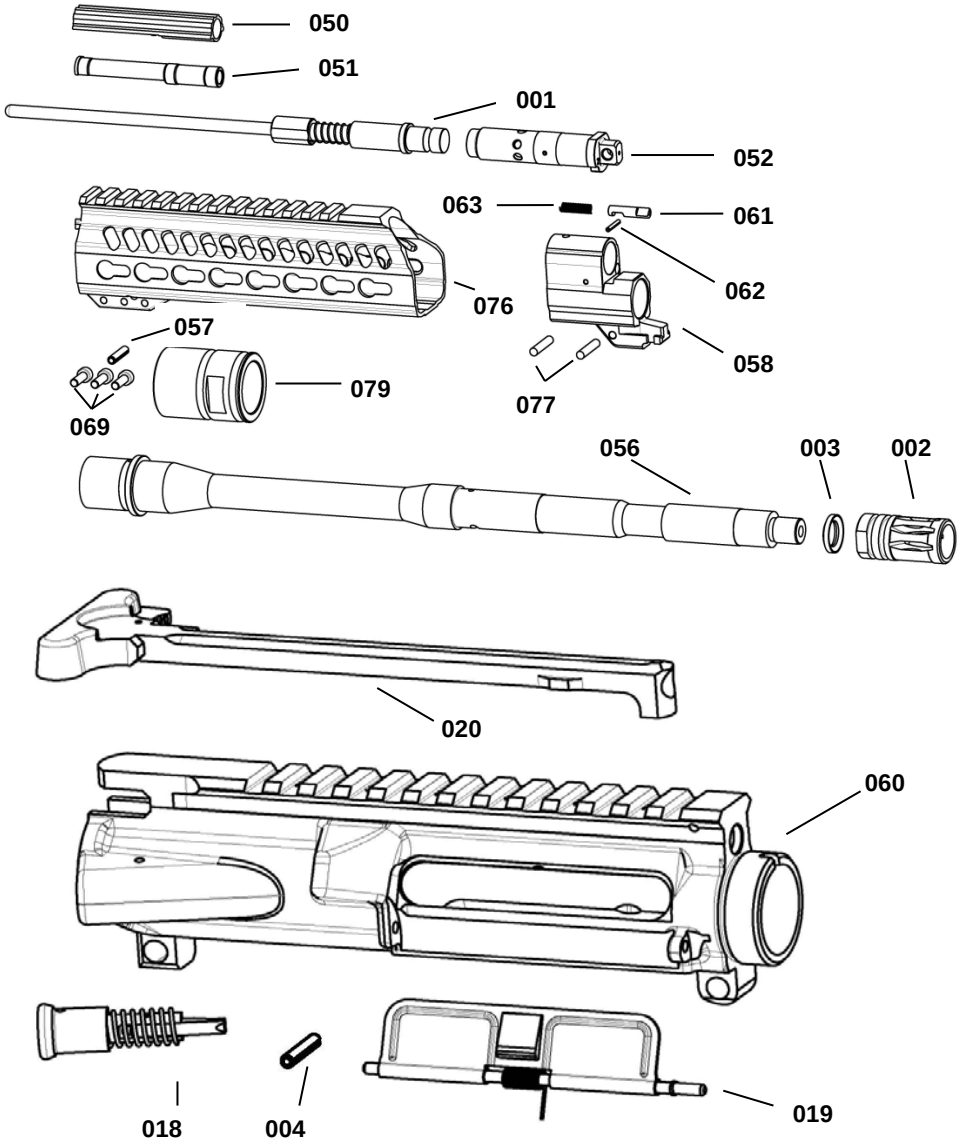
Clean with a piece of textile.

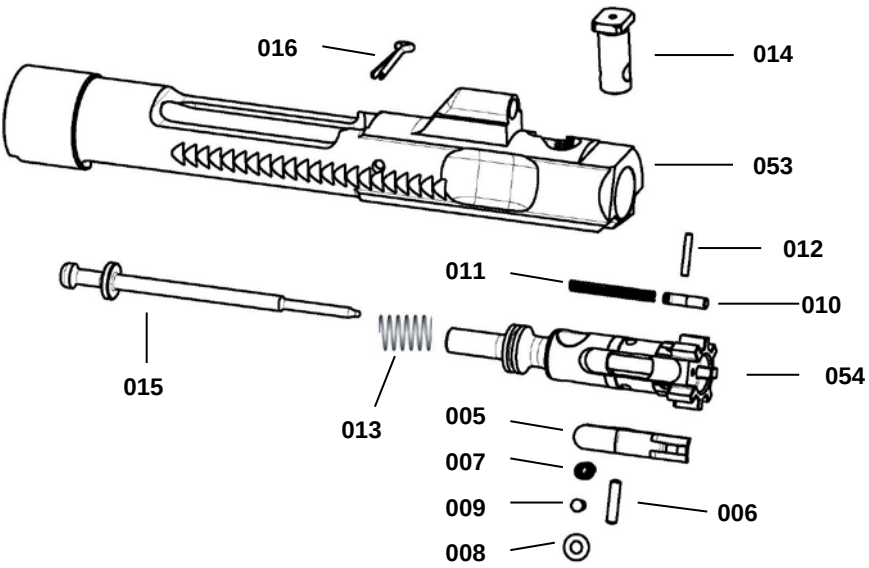
Most Important:

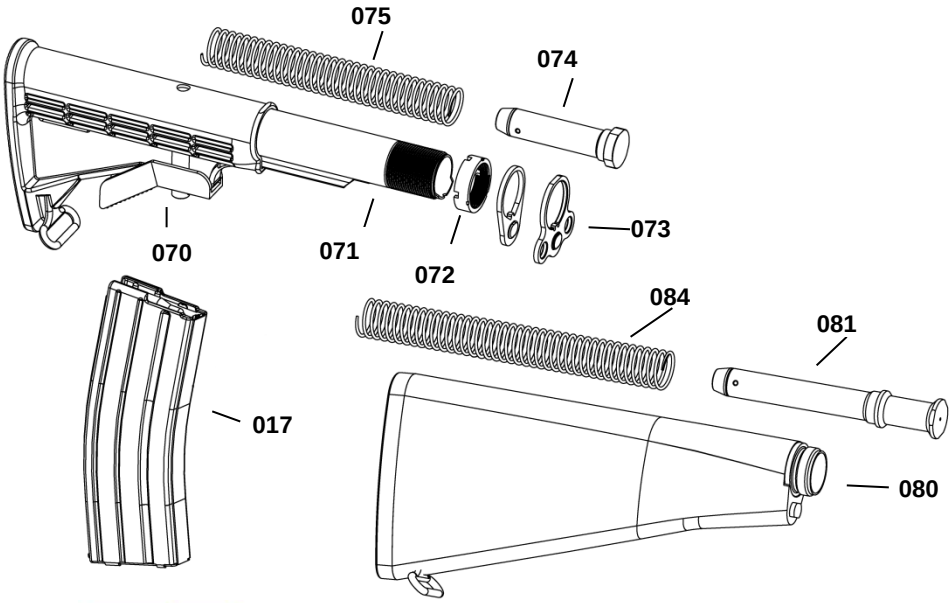
Piston tube / Piston regulator:

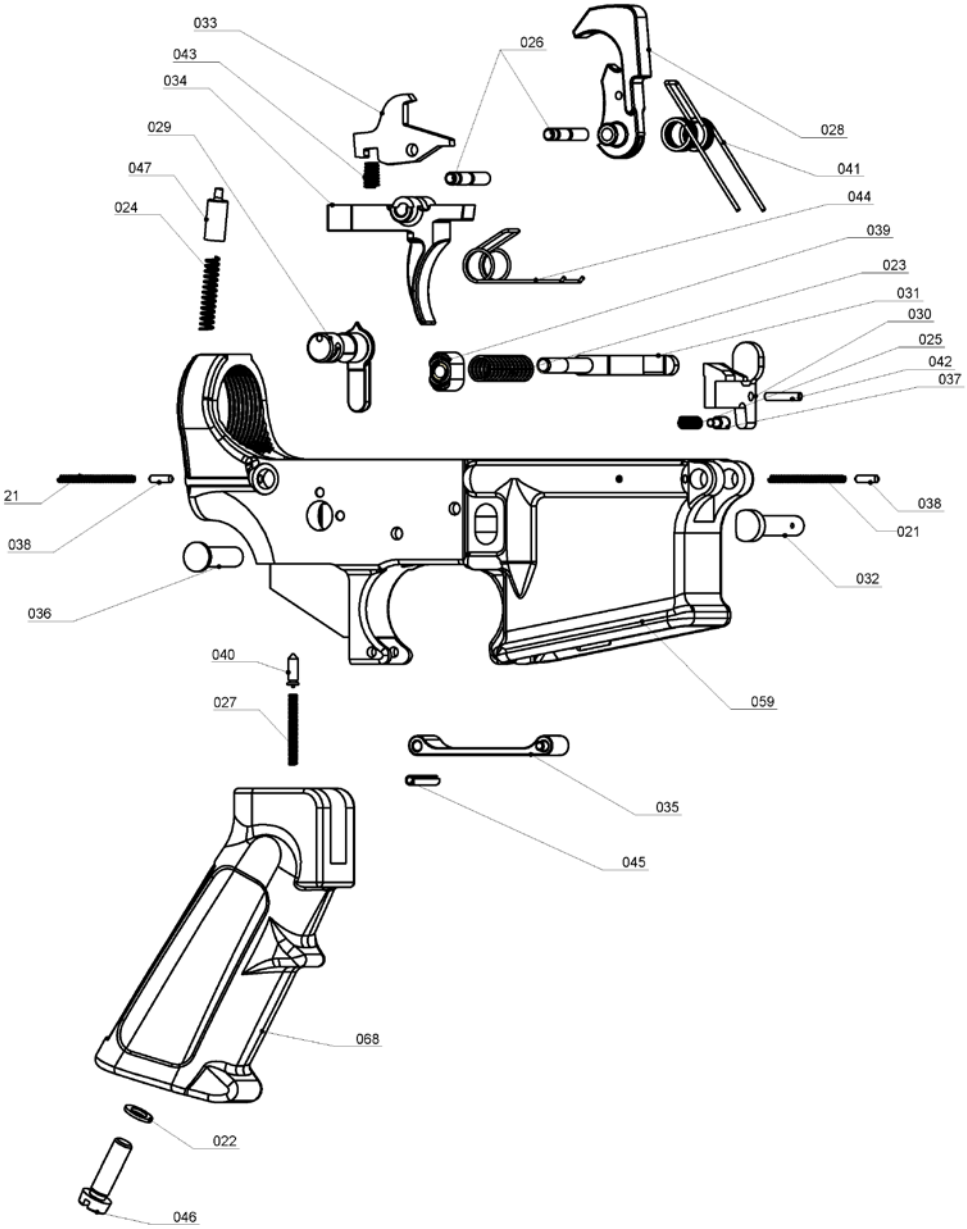
The head of the piston tube has to be cleaned from carbon
The piston regulator has to be cleaned from inside with a cooper brush

EXPLODE VIEW AND PART LIST




016
014
053
012
011
010
015
013
054
005
007
009
006
008


075
074
070
071
072
073
084
081
017
080


033
043
034
029
047
024
026
028
041
044
039
023
031
030
025
042
037
21
038
036
038
021
032
040
027
059
035
045
068
022
046

No	Item-no	Description
1	PA-15-0059	Piston assembly
2	15-0002	Flash hider
3	15-0003	Flash hider crush washer
4	15-0004	Forward assist plunger
5	15-0005	Extractor
6	15-0006	Extractor pin
7	15-0007	Extractor spring
8	15-0088	O-Ring buffer
9	15-0009	Extractor spring buffer
10	15-0010	Ejector
11	15-0011	Ejector spring
12	15-0012	Ejector roll pin
13	PA-15-0062	Bolt spring
14	15-0014	Cam pin
15	15-0015	Firing pin
16	15-0016	Firing pin retaining ping
17	15-0017	Magazine 30 rounds
18	15-0018	Forward assist assembly
19	15-0019	Ejection port cover assembly
20	15-0020	Charging handle assembly
21	15-0021	Pivot Pin Spring / takedown pin spring
22	15-0022	Lock washer
23	15-0023	Magazine Catch Spring
24	15-0024	Buffer Retainer Spring
25	15-0025	Bolt Catch Spring

No	Item-no	Description
26	15-0026	Hammer/Trigger Pin
27	15-0027	Safety Detent Spring
28	15-0028	Hammer
29	15-0029	Selector
30	15-0030	Bolt Catch
31	15-0031	Magazine Catch
32	15-0032	Pivot Pin
33	15-0033	Disconnector
34	15-0034	Trigger
35	15-0035	Trigger guard assembly
36	15-0036	Takedown Pin
37	15-0037	Bolt Catch Plunger
38	15-0038	Takedown / Pivot pin detent
39	15-0039	Magazine Catch Button
40	15-0040	Safety Detent
41	15-0041	Hammer Spring
42	15-0042	Bolt Catch Roll Pin
43	15-0043	Disconnector Spring
44	15-0044	Trigger Spring
45	15-0045	Trigger guard pivot roll pin
46	15-0046	Pistol Grip Screw
47	15-0047	Buffer Retainer
50	PA-15-0058	Hand-guard Insert
51	PA-15-0060	Piston guiding tube
52	PA-15-0052	Regulator
53	PA-15-0001	Carrier piston
54	15-0054	Bolt

No	Item-no	Description
55	15-0055	Barrel Extension
56	15-0056	Barrel 7.5", 10.5", 14.5", 16.75", 20"
57	PA-15-0032	Keymod hand-guard pin
58	PA-15-0051	Gas Block Piston
59	15-0059	Lower Receiver
60	PA-15-0050	Upper Receiver piston
61	PA-15-0056	Regulator adjusting
62	PA-15-0064	Regulator adjusting pin
63	PA-15-0017	Regulator adjusting spring
68	15-0065	Pistol grip
69	PA-15-0034	Hand-guard screw
70	15-0070	Telescopic stock
71	15-0070-C	Buffer tube
72	15-0070-D	Castle nut
73	15-0050	Tactical sling grip
74	15-0070-A	Buffer assembly
75	15-0070-B	Buffer spring
76	PA-15-0061	Key-mod hand-guard
77	PA-15-0065	Piston gas block pin
79	PA15-0010	Barrel nut key-mod hand-guards
80	15-0080	Full Stock assembly
81	15-0080-A	Full stock buffer assembly
82	15-0061	Extractor rubber ring
83	15-0058-A	Gas block low profile
84	15-0080-B	Buffer spring full stock
85	15-0083	Gas tube pin

This firearm was manufactured to properly perform with the original parts as designed. It is your duty to make sure any parts you buy are correctly installed and that neither replacements nor originals are altered or changed. Your gun is a complex tool with many parts that must relate correctly to other parts for safe and accurate operation. Putting a gun together wrong or with modified parts can result in a damaged gun, or personal injury or death to you or others. Always let a qualified gunsmith work on your gun or at least, check any work not performed by a gunsmith. Firearms safety is your primary concern. **THE GUN OWNER MUST ACCEPT FULL RESPONSIBILITY FOR THE CORRECT REASSEMBLY AND FUNCTIONING OF THE FIREARM AFTER ANY DISASSEMBLY OR REPLACEMENT OF PARTS.**

TO CLEAN AND MAINTAIN YOUR RIFLE:

A) Follow procedures for unloading rifle as described previously.

B) Follow procedures for disassembly of rifle as described previously.

C) Materials needed to clean this rifle are: a cleaning rod, cotton bore patches, brass bore brush, powder solvent, a small soft brush and good quality gun oil. Cleaning-tools from Cleaning Kit.

WARNING: Lead or lead compounds are known to cause cancer, birth defects, reproductive toxicity, and other serious physicalnjury. Those who clean firearms should take protective measures to avoid contact or exposure to such chemicals.

D) Using the bore brush with powder solvent, scrub the interior of the barrel and chambers to remove any powder and lead residue in the bore. Always and lastly, swab the interior of the barrels with cotton patch with gun oil to coat and protect the bore and chambers from rust and corrosion.

E) Any powder fouling on the firing wall, barrel, etc. can be easily cleaned with a brush and powder solvent.

F) All external surfaces should be wiped down with a light coat of rust preventative. Avoid using too much oil as powder, dust or other foreign material may get trapped in the oil. This could lead to congealed deposits which may interfere with the safe and reliable operation of the rifle.

G) USE CAUTION while using solvents in gun bore cleaning. Prolonged or excess contact with solvents can damage the gun's bluing and finish. Be sure to wipe away all excess solvent and then lubricate with oil.

H) A gun should be cleaned after firing. In addition, external parts should be wiped with an oiled cloth after handling. A light oil is ordinarily all that is necessary in cleaning if the gun has not been fired or fired very little. If a gun is used frequently, it must be cleaned after each firing and regularly serviced by a professional gunsmith. If the gun has been stored, remove all excess oil and/or grease before firing. Always check to be sure that no cleaning patch or other obstruction remains in the bore or chambers before firing.

DANGER – AMMUNITION WARNING

Firearms may be damaged and serious personal injury or death to the shooter or bystanders may result from any condition which contributes to the generation of excessive pressure or uncontrolled release of gas within the firearm. Such adverse conditions can be caused by bore or chamber obstruction, propellant powder overloads or by defective, incorrect or improperly loaded and assembled cartridge components. Even the strongest firearm can be blown up as a result of excessive pressure. It is extremely dangerous to use a cartridge whose pressure is greater than that developed by cartridges loaded to industry standards.

AMMUNITION (CARTRIDGES) NOTICE

We specifically disclaim responsibility for any damage, personal injury or death occurring in connection with or as the result of the use of **LUVO Prague Ltd**. rifles with faulty, non-standard, remanufactured, hand-loaded or reloaded ammunition, or with cartridges other than factory cartridges for which the firearm was originally chambered.

LUBRICATION WARNING

Firing a rifle with oil, grease or any other material even partially obstructing the bore may result in damage to the rifle and personal injury to the shooter and those nearby. Do not spray or apply lubricants directly on ammunition. If the primer or powder charge of a cartridge is affected by the lubricant, they may not fully ignite yet the energy from the primer and/or powder may be sufficient to push the projectile or wad into the bore where it may become lodged. Firing a subsequent cartridge into the obstructed bore will damage the rifle and may cause personal injury to the shooter and those nearby. Use lubricants properly. You are responsible for the proper care and maintenance of your firearm and ammunition.

WARRANTY

This LUVO Prague Ltd. firearm is warranted to the original retail customer for Life from date of purchase against defects in material and workmanship. All parts and labor or replacement **at our option** are covered**.** Transportation to and from our repair facilities, government fees, damage caused by failure to perform normal maintenance, damage due to use of high velocity, high pressure, reloaded or other nonstandard ammunition, or any unauthorized repair, modification, misuse, abuse, or alteration of the product is not covered by this Limited Warranty.

Any implied warranties, including the implied warranties of merchantability and fitness for a particular purpose, are limited to 2 years from date of original retail purchase.
Consequential or incidental damages and/or expenses, or any other expenses are not covered by this warranty.
To obtain warranty performance send us the Warranty Coupon that you can find in the next page and contact your dealer..

WARNING—ALTERATIONS OR MODIFICATIONS

Altering or modifying parts and/or internal safeties is dangerous and will void the warranty. This rifle was manufactured to perform properly with the original parts as designed. It is your duty to make sure any parts you buy are made for this firearm and are installed correctly and that neither the replacements nor originals are altered or changed. Your gun is a complex precision tool with many parts that must relate correctly to other parts in order for proper and safe operation. Putting a gun together wrong or with incorrect or modified parts can result in a damaged gun, danger, and personal injury or death to you and others through malfunction. Always have a qualified gunsmith work on your gun or at least check any work not performed by a gunsmith.

YOUR OWNER'S MANUAL

Always keep this manual with your firearm. Make sure you understand all the warnings, operation instructions and safety procedures. When you lend, give or sell the firearm, be sure this manual goes with it. You can get a copy of this manual from LUVO Prague Ltd. upon request: contact us at luvo@iol.cz